



MESA TACTICAL

TRUCKEE[®] FOREND

FOR SEMI-AUTOMATIC SHOTGUNS



ASSEMBLY AND OPERATION GUIDE

TACTICAL SHOTGUN GEAR FOR THE PROFESSIONAL OPERATOR



TRUCKEE® FOREND FOR SEMI-AUTO SHOTGUNS

Thank you for purchasing the Mesa Tactical Truckee forend for semi-automatic shotguns. The Truckee forend currently supports the Benelli M4 shotgun. These quick installation instructions should help you get the Truckee forend installed and operational within a few minutes.

Our products are manufactured in the USA using the highest quality processes and materials, and should provide many years of reliable service.

For best results, please read these instructions before installing and using your Truckee forend. If you have any questions, please call customer service at 775-333-9800 or email support@mesatactical.com.

THERE ARE ONLY FOUR PIECES TO THE TRUCKEE FOREND ASSEMBLY:



• THE INJECTION MOLDED GLASS FILLED NYLON FRONT CAP
PART NUMBER 47318



• THE INJECTION MOLDED GLASS FILLED NYLON LEFT REAR CAP
PART NUMBER 47317



• THE INJECTION MOLDED GLASS FILLED NYLON RIGHT REAR CAP
PART NUMBER 47310

• THE MACHINED ALUMINUM FOREND (EITHER 8½, 11, OR 15 INCHES LONG).



8.5" - PART # 95700



11" - PART # 95690



15" - PART # 96150

PARTS LIST:

For current parts list and a digital download of this manual Please visit MESATACTICAL.COM/SUPPORT

QUICK INSTALLATION INSTRUCTIONS FOR BENELLI M4 SHOTGUNS

1. ENSURE THE WEAPON IS UNLOADED AND POINTED IN A SAFE DIRECTION.

You know the drill. No live ammunition should be present. Before starting, lock the bolt back.

2. REMOVE THE BARREL AND FACTORY FOREND HALVES.

Unscrew the magazine cap at the forward barrel ring and remove the barrel. The forend halves will fall away. If your shotgun is fitted with the factory magazine extension/spacer, it will have to be removed as well. Simply unscrew it and pull it out of line as the barrel is separated from the rest of the shotgun (see figure 2.1).



2.1

3. REMOVE THE FACTORY FRONT SLING LOOP (OPTIONAL).

The 8½ inch Truckee forend is designed to be installed with the factory front sling loop; if you have the 8½ inch Truckee forend no changes are necessary.

If you are installing an 11 or 15 inch Truckee forend, you will need to remove the factory front sling loop.

The factory front sling loop is retained by a c-clip or snap ring that can be removed with snap ring pliers. Once the c-clip is removed you can slide the front sling loop off over the front of the magazine tube (see figure 3.1).



3.1

4. SEAT THE FRONT CAP ON THE BARREL RING.

Hold the barrel muzzle down and place the front cap onto the back of the rear barrel ring, with the circular boss face down against the spring. The crescent shape cutout fits against the barrel (see figure 4.1).

If your shotgun is fitted with the factory magazine extension/spacer, slip it into the forward barrel ring now and let it hang loosely.



4.1

NOTE: Because of the possibility of interference between M-LOK® hardware and the front cap or other parts of the shotgun, do not install M-LOK accessories on the forend until after the forend has been installed on the shotgun. Some M-LOK screw hardware may be too long for use with the Truckee forend and may have to be replaced or ground down.

INSTRUCTIONS CONTINUED

5. SLIDE THE ALUMINUM FOREND OVER THE BARREL RING TO SEAT IN THE REAR OF THE FRONT CAP.

With the muzzle still pointed down, align the aluminum forend at an angle so that each side of the upper opening slips between the barrel and the gas cylinders. The edges of the opening will touch the rear barrel flange slightly and slide along it (see figure 5.1). Carefully slide the aluminum forend past the rear barrel flange, gas cylinders and rear barrel ring until the inner flange of the forend seats itself in the upward-facing slots in the front cap you just installed.

You may have a little trouble with the forend hitting the front cap and upsetting it, jamming the forend. Simply move slowly until the front of the forend is past the front cap.

The inside flange of the forend will slip into the front cap almost automatically. When it does, the rear of the forend will sit just below the gas piston flanges.



5.1

6. PLACE THE REAR CAP HALVES OVER THE BARREL AND ONTO THE FOREND.

Once the forend is nestled in the upward-facing grooves of the front cap, place the rear cap halves one at a time over the gas cylinders and barrel, behind the forend but under the rear barrel flange. The rear cap halves should snap in place over the back of the forend and will secure the forend loosely to the barrel (see figure 6.1).



6.1

7. INSTALL THE BARREL AND THE FOREND ASSEMBLY ONTO SHOTGUN.

Now the forend is part of a complete assembly that includes the barrel. You should be able to re-install the barrel, fitting the rear boss of the rear cap into the forend support plate on the front of the shotgun receiver. If your shotgun is fitted with the factory magazine extension/spacer, ensure it is aligned with the magazine and forward barrel ring as you slide the barrel and forend assembly into place, then screw it finger-tight onto the magazine. Tighten the complete barrel and forend assembly down with the magazine cap (see figure 7.1).



7.1

REMOVAL INSTRUCTIONS

REMOVING THE TRUCKEE FOREND

The only reason you would need to separate the forend from the barrel is during periodic maintenance or to gain access to the gas system. Otherwise, the Truckee forend can remain part of a barrel and forend assembly, and can be removed from the shotgun along with the barrel for regular cleaning.

Removal of the Truckee forend is the reverse of installation. First remove all M-LOK accessories that have been installed on the Truckee forend.

QUESTIONS AND SUPPORT

If you have any questions, please call customer service at 775-333-9800 or email support@mesatactical.com.

! CALIFORNIA PROPOSITION 65 WARNING: This product can expose you to chemical(s) known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov/product



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LIFETIME WARRANTY



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